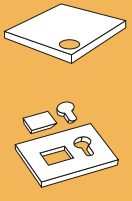


CAPACITIES

<p>Standard Equipments</p> 	PUNCHING	HKM 85
	Diameter x max. thickness	Ø 33 x 20 mm
	Diameter x thickness	Ø 57 X 12 mm
	Maximum diameter	Ø 110 X 4 mm
	Stroke	80 mm
	Stroke count in (20 mm)	x 25
	Throat depth	355 mm
	Working height	1080 mm
<p>Standard Equipments</p> 	STEEL BAR SHEAR	HKM 85
	Round / Square	Ø 50 - 50 mm
<p>Standard Equipments</p> 	ANGLE SHEAR	HKM 85
	Angle section (90°)	150 x 150 x 15 mm
	Angle section (45°)	80 x 8 mm
	Working height	1200 mm
<p>Standard Equipments</p> 	SHEET METAL SHEAR	HKM 85
	Sheet metal	380 x 20 mm
	Sheet metal	480 x 15 mm
	Blade length	482 mm
	Shearing with angle	120 x 15 mm
	Working height	940 mm
	NOTCHING	HKM 85
	Thickness	13 mm
	Width	52 mm
	Depth	100 mm
Working height	940 mm	
<p>Standard Equipments</p> 		



CAPACITIES

Optional Equipments	OPTIONAL TOOLS	HKM 85
	U - I section blades (for UPN - IPN cutting)	160 x 74 mm
		100 x 11 mm
	Special V - notching tooling	100 x 100 x 13 mm
	V - bending press brake Bar bend max.	250 x 20 mm
	V - bending press brake Sheet bend. max.	500 x 4 mm
	Punching on notcher Throat depth	125 mm
	Punching on notcher Max. capacity	Ø 38 x 10 mm
	TECHNICAL DATA	HKM 85
	Motor power	7.5 kW
	Weight	2315 kg
	Machine Dimensions (L x W x H)	1920 x 950 x 2040 mm
		85 ton

